

# PERCUT 4.00 MM

## Conical with double recess






Profile designed for most plastics & non ferrous metals. Recommended for signage and personalisation with a cutting angle of 22.5°.

### Recommended for

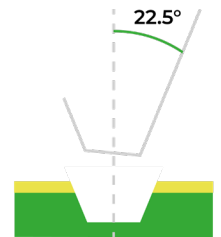
Gravoply™, Metallex™, Gravoglas™, Acrylic, phenolic

### Suitable for

Aluminium, brass, gold, silver

T	inch	mm	Tool length	Cutting length	Ref.
carbide					
	0.010"	0.25	50 mm (1.968")	6.00 mm (0.236")	48757
	0.013"	0.32	50 mm (1.968")	6.00 mm (0.236")	48758
	0.020"	0.50	50 mm (1.968")	6.00 mm (0.236")	48759
	0.030"	0.75	50 mm (1.968")	6.00 mm (0.236")	48760
	0.050"	1.25	50 mm (1.968")	6.00 mm (0.236")	48761

T:----



## Single lip (plastics)




Solid carbide single lip upward spiral for cutting and milling into plastics with straight edges.

### Recommended for

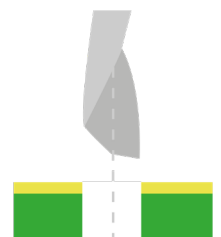
Gravoply™, Metallex™, Gravoglas™, Acrylic

### Suitable for

Aluminium, brass or ACM (Aluminium composite), HPL panels (High Pressure Laminate)

T	inch	mm	Tool length	Cutting length	Ref.
carbide					
	0.080"	2.00	38 mm (1.496")	8.00 mm (0.315")	48742
	0.120"	3.00	38 mm (1.496")	10.00 mm (0.400")	48743
	0.160"	4.00	50 mm (1.968")	20.00 mm (0.800")	48744

T:----



## Single lip (metals)




Solid carbide single lip upward spiral or cutting and milling into non ferrous metals with straight edges.

### Recommended for

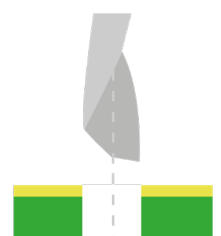
Aluminium, brass

### Suitable for

Gravoply™, Metallex™, Gravoglas™, Acrylic

T	inch	mm	Tool length	Cutting length	Ref.
carbide					
	0.080"	2.00	38 mm (1.496")	3.00 mm (0.120")	48745
	0.120"	3.00	38 mm (1.496")	6.00 mm (0.236")	48746
	0.160"	4.00	50 mm (1.968")	9.00 mm (0.354")	48747

T:----



## Double lips (plastics)

Solid carbide double lips upward spiral for cutting and milling into plastics & non ferrous metals with straight edges.

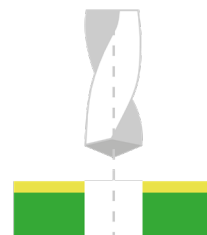
T	inch	mm	Tool length	Cutting length	Ref.
carbide					
■	0.160"	4.00	50 mm (1.968")	12.00 mm (0.472")	23072

### Recommended for

Gravoply™, Metallex™, Gravoglas™, Acrylic and other composites as HPL

### Suitable for

Aluminium, brass and others aluminium derived products (ACM)



## Double lips (metals)

Solid carbide double lips upward spiral for cutting and milling into non ferrous metals with straight edges.

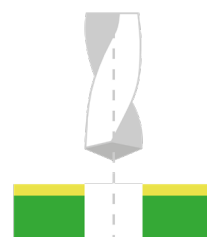
T	inch	mm	Tool length	Cutting length	Ref.
carbide					
■	0.080"	2.00	38 mm (1.496")	4.00 mm (0.160")	48770
■	0.120"	3.00	38 mm (1.496")	14.00 mm (0.551")	48771
■	0.160"	4.00	50 mm (1.968")	16.00 mm (0.630")	23073

### Recommended for

Aluminium, brass and other aluminium derived products (ACM)

### Suitable for

Gravoply™, Metallex™, Gravoglas™, Acrylic and other composites as HPL



## Triple lips

Solid carbide triple lips upward spiral for cutting and milling into aluminium & brass with straight edges.

T	inch	mm	Tool length	Cutting length	Ref.
carbide					
■	0.080"	2.00	25 mm (0.984")	4.00 mm (0.160")	23079

### Recommended for

Aluminium

### Suitable for

Brass

